

Date: Monday, 05/01/2009 7:57:57 AM  
 User: Linda Laclele

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BUSHING		
Job Number	: 44357			Part Number	: AS3509227		
Estimate Number	: 12289			Drawing Number	: AS3509227 REV		
P.O. Number	:			Project Number	: N/A		
This Issue	: 05/01/2009	S.O. No.	:	Drawing Revision	: 1		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: MACHINED PARTS			Due Date	: 12/01/2009
Previous Run	: 24760			Qty:	10	Um:	Each
Written By	:						
Checked & Approved By	: JLD 09.01.09						
Comment	: Est Rev: A New Issue 06-02-15 JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M4130NR0750	4130 steel RD bar .750"
<b>Comment:</b> Qty.: 0.0441 f(s)/Unit Total : 0.4410 f(s) 4130 steel rod .750" (M4130R0750) Batch: <u>M108135</u> <u>10 09/02/09</u>		
2.0	LATHE CONV <u>DOOSAN</u>	CONVENTIONAL LATHE
<b>Comment:</b> CONVENTIONAL LATHE		
1-Turn as per Dwg AS350-92-27  2-Deburr <u>20 02/02/09</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE <u>RF 02/02/09</u> <u>(10)</u>		
4.0	QC8	SECOND CHECK
<b>Comment:</b> SECOND CHECK <u>J.F. 02/02/09</u> <u>(10)</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock _____ Location: <u>51288</u> <u>Regby (10)</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 05/01/2009 7:57:57 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 44357

Part Number: AS3509227

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



09/02/04  
LJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CMF  
09-02-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

<b>ART AEROSPACE LTD</b>	<b>Work Order:</b>	<i>44357</i>
<b>Description:</b>	<b>Part Number:</b>	<i>A53509227</i>
<b>Spec Dwg:</b>	<b>Rev:</b>	<b>Page 1 of 1</b>

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      □ Prototype

Measured by:	<i>JF</i>	Audited by:	<i>JF</i>	Prototype Approval:	N/A
Date:	02/02/09	Date:	09/02/03	Date:	N/A

Date	Change	Revised by	Approved
	New Issue	KJ/JLM	

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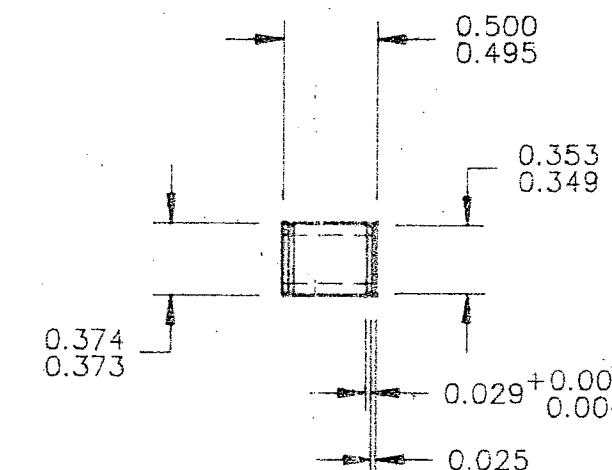
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	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
	AS350-92-27	27	BUSHING	4130 COND. N RND. TUBE	MIL-T-6736	3/8" O.D. X 0.063 W X 1/2" LG.

**NOTES**

1. BUSHING IS SYMMETRICAL ABOUT MID-POINT.  
O-RING GROOVE REQUIRED ON BOTH ENDS.

W/O 44357  
2475



(27)

BUSHING



UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ON:  
DECIMALS            ANGLES  
X.XXX 70.010      71/29  
XXX 70.03          /  
X.X 70.1

APPROVALS	DATE
DRAWN: E. BURGOIN	26 NOV 92
CHECKED:	
STRESS:	
FLIGHT TEST:	
SCALE 1 : 1	
SHEET 1 OF 1	

**AERO DESIGN LTD.**

1055 McTAVISH ROAD N.E.  
CALGARY, ALBERTA T2E 7G8

**EAGLE COPTERS LTD.**

888 McTAVISH RD. N.E.  
CALGARY, ALBERTA T2E 7G8

**AS350 & AS355 CARGO BASKET  
BUSHING**

SIZE	DRW. NO.	REV.
B	AS350-9227	1

